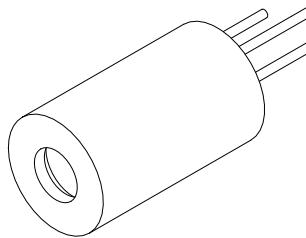


Φ 6.2mm 650nm Laser Module**Features**

1. APC (auto power control) IC inside
2. Low current consumption of the APC circuit
3. Surge current protection
4. High quality glass lens for output beam

**Part No. Indications:**APC D – 650 – 10 – XX – A

Pin connection:

A — Heat sink stand (-)

Output power: XX — power set by user

Absolute maximum ratings

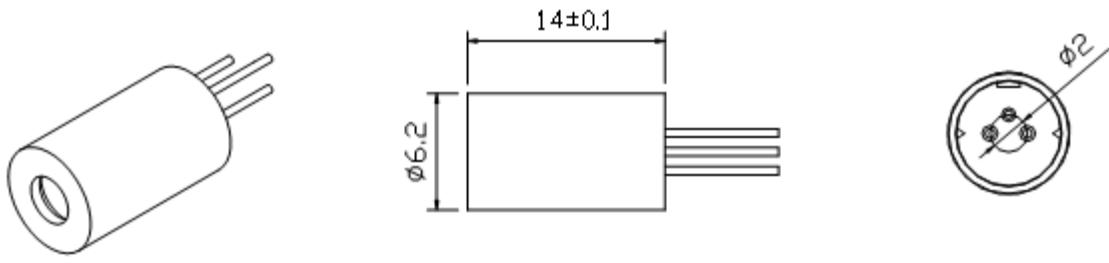
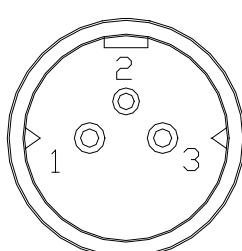
Item	Symbol	Rating	Unit
Power supply voltage	V_{cc}	3.3	V
Laser Module optical output power	P_o	<5	mW
Operation temperature	T_{opr}	0~50	°C
Storage temperature	T_{stg}	0~75	°C

Electrical and optical characteristics ($T_c=25^{\circ}\text{C}$)

Item	Symbol	Min.	Typ.	Max	Unit	Condition
Wavelength	λ	645	655	660	nm	$P_o < 4\text{mW}$
Output power	P_{out}	-	-	4	mW	$V_{cc}=3\text{V}$
Operation current	I_{op}	-	-	45	mA	$P_o=3\text{mW}$ $V_{cc}=3\text{V}$
Operation voltage	V_{op}	3	-	3.3	Volt	
Laser Beam spot size at 10m				<20mm		
Divergence angle				2 mrad		

Laser Safety Precautions

1. Do not look into the laser beam directly by eyes. The laser beam may cause severe damage to human eyes.
2. Optical Lens is made of glass . Do not contaminate lens by soiling, oil or chemical.

Outline dimensions (Units: mm)**PIN Assignment:**

A type : Heat sink stand (-)

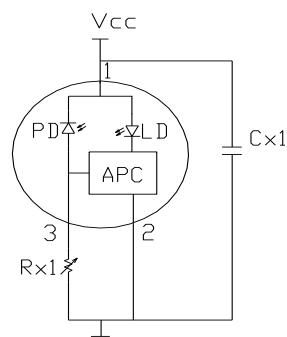
Pin 1 : Vcc

Pin 2 : GND

Pin 3 : (1) PD

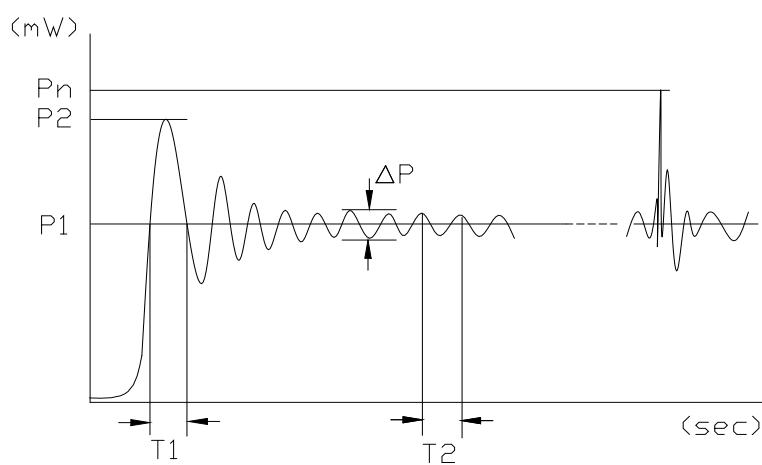
Laser power Adjustment Procedure

1. Connect 1 uF capacitor (Cx1) between Pin1 and Pin2.
2. Connect 20~50K ohm variable resistor (Rx1) between Pin2 and Pin3.
3. Set Vcc to the designed value.
4. Adjust Rx1 to obtain the desired output power.
5. Laser Safety Precautions
 - (1) Do not increase Vcc value when the laser module is working near the maximum power . That is to protect laser from overdriving condition and make sure power is under 4 mW.
 - (2) Do not operate the device above the maximum rating condition, even momentarily. It may cause unexpected permanent damage to the device.



Laser power stability

P1 : 4mW
P2 : < 5mW
Pn : <6mW
 ΔP : < 0.5mW
T1 : < 0.1us
 $f_2 = (1/T_2)$: 3MHz



NOTE:

P1 : Mean power
P2 : Max power from turning on power
Pn : Max power from Vcc noise
 ΔP : Power Amplitude of vibration
T1 : Time between trigger and convergence
 $f_2 = (1/T_2)$: Frequency of output power